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Low-temperature synthesis under low oxygen pressure and thermodynamic properties of $YbFe_2O_{4-\delta}$

The mixed-valence compound YbFe₂O_{4- δ} was synthesized using a modified method that allows employing gaseous atmosphere with a controlled ratio of inert gas and oxygen. The stability range for YbFe₂O_{4- δ} was determined at 1090 °C under reducing conditions. Thermodynamic characteristics for the formation of YbFe₂O_{4- δ} from the simple oxides and from elements in the temperature range 700–910 °C have been calculated. The obtained results allow specifying the low-temperature part of P-T-X diagram for the Yb-Fe-O system.

Keywords: oxygen partial pressure, mixed-valence compound, thermodynamic properties, complex oxides, oxygen nonstoichiometry

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Introduction

Complex oxides RFe_2O_4 (R = Er, Tm, Yb, Lu), which demonstrate both ferroelectric and ferromagnetic properties, are presenting a special class of materials called multiferroics. These materials are promising for application in energy-saving and storage devices [1]. The information concerning physicochemical properties for these complex oxides is important for their synthesis and practical applications. One of the representatives of such materials is YbFe₂O₄.

Taking into account that $YbFe_2O_4$ contains iron in two oxidation states, Fe^{3+} and Fe^{2+} , it is obvious that one of the important parameters for its synthesis is oxygen partial pressure in gaseous phase. Since the compound is stable only within narrow interval of temperature and oxygen partial pressure [2, 3], it is very important to es-

tablish a synthesis protocol and to find the temperature and oxygen partial pressure ranges of its stability. Based on the ionic radii of rare earth ions R^{3+} [2], the whole set of R-Fe-O systems can be divided into four groups. The Yb-Fe-O system belongs to the forth group D, in which R₂Fe₂O₂ exists together with RFeO₃ R₃Fe₅O₁₂ and $RFe_{2}O_{4}$. The decrease of temperature may cause a decomposition of R₂Fe₂O₇ and, as a result, the Yb-Fe-O system would be converted to the group C [4]. The synthesis of mixed-valence compounds in the R-Fe-O systems belonging to the C and D groups is traditionally performed under low oxygen partial pressure employing H₂ and CO₂ mixtures [2-4]. In works [2-4] raw mixtures of R₂O₃ and Fe₂O₃ were annealed at temperature 1200 °C in flow of gas with low oxygen activity. A precise control and maintenance of oxygen partial pressure in such gaseouse mixtures in contact with oxide sample is not an easy task. The information about the possibility of $YbFe_2O_4$ synthesis at temperatures lower than 1200 °C is absent. The purpose

Experimental

 $YbFe_2O_{4-\delta}$ was synthesized by the advanced method in which gas mixture of argon and oxygen was used. Reducing conditions were provided by maintaining the required value of oxygen partial pressure using the electrochemical method [5]. An interaction of a sample with the gaseous Ar-O₂ mixture can only result in oxygen exchange, while using of CO₂-H₂ mixture may lead to the formation of carbides.

Preliminarily dried powders of Fe_2O_3 (purity $\ge 98\%$) and Yb_2O_3 (purity) 99,9%) were mixed in equimolar amounts and grinded in an agate mortar for an hour, and then pressed into pellets with the diameter of 10 mm. The heat treatment was performed inside the airtight apparatus with a confined internal space (Fig. 1). A sample in a crucible 1 was placed in the quartz reactor 2 mounted in the furnace 3. Air was evacuated by the vacuum pump 4 out of the apparatus which was followed by refilling with argon. Oxygen partial pressure in the gas phase inside the apparatus was maintained and controlled by the oxygen cell 5, which consists of the oxygen sensor 6 and the oxygen pump 7. The oxygen cell was operated by the programmable oxygen pressure controller 8. Since the thermal condition for each sample synthesis was tuned individually, but the oxygen cell worked at the limited tempearture range 600-900 °C (the optimal temperature is about 800 °C) two temperature zonesin the apparatus were created: one for the oxygen cell (furnace 9)

of the present study is the determination of conditions for preparation of YbFe₂O₄ at temperatures lower than 1200 °C, and investigation of its physicochemical properties in the low-tempearture range.

and another for samples (furnace 3), retaining a common gas space. Syntheses of YbFe₂O_{4- δ} were carried out at 1090 °C for 48 hours. It should be noted that it is the highest possible temperature that can be used in this apparatus because quartz was used as the reactor material. The value of oxygen partial pressure in the furnace 9 was set in the interval $pO_2 = 10^{-11.04} - 10^{-12.84}$ atm. It's worth to note that in the region of low oxygen pressures pO_2 is defined by the equilibrium constant of reaction (1) and also depends on temperature [6]:

$$H_2 O \rightleftharpoons \frac{1}{2} O_2 + H_2 \tag{1}$$

Due to this fact the oxygen pressure in the furnace 3 differed from pO_2 which was achieved and measured in the furnace 6. The syntheses of samples in the furnace 3 at 1090 °C were performed in the interval $pO_2 = 10^{-11.04} - 10^{-12.84}$ atm. The circulation pump 10 was utilized to distribute the gas mixture with a controlled oxygen pressure evenly inside the apparatus. Manometervacuummeter 11 was used to measure the total gas pressure. The samples were quenched by pulling them out of the high temperature zone of the reactor into the space cooled by the flow of cold water.

The phase composition of quenced samples was determined by X-Ray diffraction (XRD) using a Shimadzu XRD7000C diffractometer (Cu K α radiation) in the range of angles 20°< 2 θ < 80° with a step of 0.2°. The primary processing of diffraction data was performed with the software

package for the diffractometer XRD-7000, and calculation of the unit cell parameters was carried out using the X-ray Diffraction Tabulated Process (RTP) program. Thermodynamic characteristics of YbFe₂O_{4- δ}

Results and discussion

According to the XRD data, the obtained YbFe₂O₄₋₆ samples were single-phase (Fig. 2). All of them possess rhombohedral structure (space group *R3m*). The unit cell parameters were in a good agreement with those collected from the database ICDD, PDF4, card No 01–070–1734 [8] (Fig. 2). The stability range for YbFe₂O₄ with respect to the oxygen partial pressure was determined at the fixed temperature 1090 °C. The decrease in oxygen pressure down to $pO_2 = 10^{-12.84}$ atm leads to the partial de-



Fig. 1. A scheme of the apparatus for synthesis of materials at the required value of oxygen partial pressure. 1 – a crucible with a sample, 2 – quartz reactor, 3 – big furnace, 4 – vacuum forepump, 5 – oxygen cell, 6 – oxygen sensor, 7 – oxygen pump, 8 – oxygen partial pressure controller, 9 – small furnace, 10 – circulation pump, 11 – manometer-vacuum meter

in relatively low temperature range and the values of oxygen nonstoichiometry for the samples obtained at various oxygen partial pressure were determined with the vacuum circulation apparatus [7].

composition of initial YbFe₂O₄ oxide to Yb₂O₃ and FeO phases. On the other hand, when the oxygen partial pressure had been increased up to $pO_2 = 10^{-11.04}$ atm, XRD indicated that YbFe₂O₄ coexisted with the oxidized phases YbFeO₃ and Fe₃O₄ (Fig. 3).



Fig. 3. A fragment of the phase diagram for the Yb–Fe–O system at 1090 °C. The phases are: A–YbFe₂O_{4±δ}, P–YbFeO_{3±δ}, G – Yb₃Fe₅O₁₂, W – FeO, M – Fe₃O₄



Fig. 2. Initial X-ray diffraction patterns of $\rm YbFe_2O_4$

Thus, it was experimentally determined that in the Yb–Fe–O system at 1090 °C YbFe₂O_{4– δ} exists within the range of oxygen pressures $pO_2 = 10^{-11.04} - 10^{-12.84}$ atm. This result significantly widens the temperature range for YbFe₂O_{4– δ} stability, as compared to previous studies [2].

The absolute values of oxygen nonstoichiometry for samples prepared at various oxygen partial pressures were determined by means of gravimetric analysis via the hydrogen reduction of the samples to the stable simple oxides in the vacuum circulation setup as follows:

$$YbFe_{2}O_{4-\delta} + 0.5 H_{2} = 0.5 Yb_{2}O_{3} + + 2 FeO + (0.5 - \delta)H_{2}O$$
(2)

The absolute value of oxygen nonstoichiometry was calculated using equation (3):

$$\delta = \frac{M}{15.9994} - \frac{m \cdot M_{\rm red}}{m_{\rm red} \cdot 15.9994},$$
 (3)

where M is the molecular weight of the studied oxide, M_{red} is the total molecular

weight of solid products in the reduction reaction with allowance for the stoichiometric coefficients, 15.9994 is the atomic weight of oxygen, $m_{\rm red}$ is the weight of solid products after reduction reaction at the temperature of the experiment and *m* is the sample weight. Detailed description of the procedure is given in [7]. A decrease of the oxygen partial pressure during synthesis results in formation of oxygen vacancies and consequent change of the Fe²⁺/Fe³⁺ ratio. At the same time the unit cell parameter *a* increases while the oxygen partial pressure is reduced (Fig. 4, Table 1).

The obtained relationship between oxygen nonstoichiometry δ , which is influenced by oxygen partial pressure and the unit cell parameter *a* (Fig. 5), might be used as a criterion for oxygen nonstoichiometry δ estimation using only XRD results.

The measurements of $YbFe_2O_{4-\delta}$ thermodynamic stability have been carried out using the vacuum circulation apparatus by static method [7] in the temperature range 700–910 °C. The high temperature

Table 1

Sample	$\lg(pO_2)$ (atm) at 1090 °C	Unit cell parameter <i>a</i> , <i>c</i> (Å)	Oxygen non- stoichiometry δ
1	-11.4	a = 3.4506(4) c = 25.0773(19) V = 258.576	0.033
2	-11.6	a = 3.4519(4) c = 25.0655(20) V = 258.656	0.038
3	-11.8	a = 3.4528(4) c = 25.0865(20) V = 259.011	0.041
4	-12	a = 3.4538(4) c = 25.0855(21) V = 259.157	0.048
5	-12.2	a = 3.4547(4) c = 25.0715(20) V = 259.133	0.061

Conditions of $YbFe_2O_{4-\delta}$ synthesis

dissociation process of YbFe₂O₄ at low oxygen partial pressure within the range $pO_2 = 10^{-16.4} - 10^{-20.8}$ atm as a first approximation was written neglecting oxygen nonstoichiometry of ytterbium ferrite and oxygen nonstoichiometry of simple iron oxide as follows:

$$YbFe_{2}O_{4} = 0.5 Yb_{2}O_{3} + + 2 FeO + 0.25 O_{2}$$
(4)

A linear function was fitted to the measured values of equilibrium oxygen partial pressure of the reaction (4) vs temperuture (filled point in Fig. 6), and the following equation was obtained:

 $lg(pO_2, Pa) = 11.78 - 27350/T \pm 0.04$ (5)

Unfilled point 2 (Fig. 6) corresponds to the equilibrium oxygen partial pressure

Conclusions

It was found that $YbFe_2O_4$ can be prepared at 1090 °C within the oxygen partial pressure range $pO_2 = 10^{-11.04} - 10^{-12.84}$ atm. The obtained results allow specifying the low-temperature part of P-T-X diagram for the Yb-Fe-O system, which is very important from the practical point of view since it allows choosing the conditions for YbFe_2O_4 synthesis and usage. Using the static method in the vacuum circula-



Fig. 4. Dependence of the unit cell parameter *a* and *c* on oxygen partial pressure for $YbFe_2O_{4\pm\delta}$ synthesis

measured at 1200 °C by Kimizuka et al. [3]. One can observe good agreement of our results with those obtained earlier. Finally, Eq. (5) was recalculated to the standard Gibbs energy for reaction (4):

$$\Delta G_T^o = 130.895 - 0.0564T \pm \pm 0.99 \text{ kJ/mol}$$
(6)

Since the coefficients in Eq. (6) can be treated as ΔH_T^0 and ΔS_T^0 , respectively, for reaction (4), the changes of standard entropy and enthalpy for YbFe₂O₄ formation from elements can be calculated taken into account the values of the thermodynamic functions for the simple oxides' (Yb₂O₃ and FeO) formation [9,10]: ΔH_f^0 (YbFe₂O₄) = -1575.767 kJ/mol, ΔS_f^0 = 274.23 kJ/mol/K.



Fig. 6. Equilibrium oxygen partial pressure of YbFe₂O₄ dissociation (reaction 4) versus reciprocal temperature: 1 – our data, 2 –reported in [3]



Fig. 5. Dependence of oxygen nonstoichiometry on unit cell parameter afor YbFe₂O_{4- δ}

tion apparatus, the decomposition oxygen partial pressure was measured. Finally, the changes of standard entropy and enthalpy of $YbFe_2O_4$ formation from elements in the temperature range 700–910 °C were calculated.

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