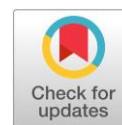


Synthesis and characterization of ZnBTC-based MOFs: effect of solvents and salts

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Abstract

In this work, we studied the optimization of synthetic approaches to creating structurally modified metal-organic frameworks under various synthesis conditions. We investigated the influence of the various solvents and zinc salts on the structural characteristics of the metal-organic framework based on benzene-1,3,5-tricarboxylic acid (H₃BTC). The results indicate that the variation of the types of both solvent and salt is a parameter affecting the crystallinity, phase purity, and morphology of the metal-organic framework. This was confirmed by comprehensive structural characterization (SEM, EDX, PXRD).

Keywords

metal-organic frameworks
solvothermal synthesis
trimesic acid
MOF synthesis

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Key findings

- The synthesis method for obtaining ZnBTC.
- New morphology of ZnBTC not previously described in the literature was obtained.
- It was found that the type of solvents and the type of salts used in the synthesis of the ZnBTC affect the morphology of the compounds.

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1. Introduction

Materials have always played an important role in the development of humanity. The past 20 years have been marked by major achievements in the theoretical and applied materials science, which continues to develop rapidly. The main directions of modern materials science are as follows: a) polyfunctionality – giving the material the maximum number of different useful properties; b) the use of nano-sized materials; c) creation of smart materials capable of changing their characteristics under the effect of various external factors (light, temperature, electromagnetic field, etc.).

Currently, various materials have been intensively studied in materials science, such as inorganic nanoparticles [1–3], molecular crystals [4–6], COF (covalent organic framework) [7, 8]. Applications for these materials include electronics [9], cancer treatment [10], catalysis [11], etc.

Porous materials attract special attention in materials science. Porous materials are solids with voids filled with air or other gases. Porous materials can be ordered (crystalline, with a regular pore system) and disordered (irregular pores system). Inorganic materials often have a highly

ordered structure, whilst plastics, for example, are amorphous or partially ordered.

Amorphous materials have certain advantages: they are inexpensive and easy to process. Their disadvantage is the uncertainty of the structure (due to the difficulties in X-ray diffraction analysis). Their synthesis is most often unpredictable; they exist in the form of several modifications and have low mechanical strength.

More interesting are the highly ordered materials, the structure of which can be studied by X-ray diffraction methods. These are, for example, crystalline zeolites [12, 13]. They have a regular structure, are strong, and possess the ion exchange capability. Their main applications are as molecular sieves and catalysts [14–16]. The development of a new class of highly ordered hybrid structures – metal-organic frameworks – is the next stage in the development of zeolite-like materials.

Metal-organic framework (MOF) are a class of crystalline porous coordination compounds with a 1-, 2-, 3-dimensional structure consisting of metal ions or clusters linked by organic linkers [17–21]. Different functionality, adjustable porosity, mechanical strength and thermal stability can be

imparted to the framework by changing its constituent parts [22]. Due to these properties MOF appear as promising materials that can be used for the adsorption/storage and separation of gases, in catalysis, biomedicine, and also for the creation of sensor devices [23–26]. Of particular interest is the further modification of the structure of MOFs, including their intracrystalline space, to create new properties or optimize existing structural/chemical characteristics [27,28].

However, there are just a few studies that demonstrate the conditions for the MOFs synthesis effect on the structure and properties of the framework. The comprehensive understanding of the framework's synthesis and formation and its effect on the final structure are still missing [29–31].

Among the ligands for the synthesis of MOFs, trimesic acid has a leading position. Thus, the most famous and one of the first MOFs, HKUST-1, is based on trimesic acid and copper salt [32, 33]. Trimesic acid and its derivatives are available and ecofriendly substances that can be used as intermediate pharmaceutical products and as drug delivery agents as parts of MOF [34, 35]. There are many publications on MOFs based on Ni [36], Fe [37], Co [38, 39] and other metals [40], where trimesic acid played the role of a ligand [41–43]. Basically, these publications investigated the possible applications MOF: catalysis [44–46], medicine [47, 48], adsorption [49–51], sensors [52–53]. However, to the best of our knowledge, there is no research on the development of a synthesis strategy and design of BTC-based MOFs.

Nowadays, there are different methods for MOFs production: solvothermal (synthesis under high pressure, in a boiling solvent), microwave (synthesis by radiation of a microwave explosion), sonochemical (synthesis under the action of ultrasound), microfluidic (control of liquid flows at micro- and nanoscales), mechanochemical, electrochemical and slow evaporation method (does not require any traces, electricity or mechanical action). Consequently, there is often a discrepancy in the structural data between different reports on the same MOF, which usually arises from using different methods and parameters of synthesis.

ZnBTC is a well-known MOF in which infinite zinc chains are connected by organic ligand into a three-dimensional microporous framework [54]. Despite only one synthesis method, there are various ZnBTC morphologies known, which can be explained by different conditions of the solvothermal reaction. Among existing morphologies, nonuniform rod-like [55], large crumps with irregular shapes [56], and spherical nanoparticle [57, 58] structures of ZnBTC can be distinguished. It is important to mention that all known methods for the synthesis of ZnBTC take place at high temperatures (>120 °C).

Here we report the optimization of the MOFs synthesis based on zinc salt and trimesic acid. We studied the critical role of the solvent type variation on the morphology and crystallinity of the synthesized MOF based on zinc salt. We report the soft synthesis conditions (80 °C temperature). In

this regard, the following adjustments to the synthesis technique were attempted: a) variation of the solvent mixture; b) precursor (zinc salt type) variation.

2. Experimental

All the chemical reagents were obtained from commercial sources and used without further purification unless otherwise specified: $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (Sigma-Aldrich, $\geq 98.0\%$), $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ (Sigma-Aldrich, $\geq 98.0\%$), $\text{Zn}(\text{CH}_3\text{CO}_2)_2 \cdot 2\text{H}_2\text{O}$ (Sigma-Aldrich, $\geq 98.0\%$), 1,3,5-benzenetricarboxylic acid (Sigma-Aldrich, Trimesic acid (H3BTC), 95%), dimethylformamide (ACS reagent, $\geq 99.8\%$), ethanol (ACS reagent, $\geq 99.5\%$), 1,4-dioxane (Dioxane, ACS reagent, $\geq 99.5\%$), ethanol (EtOH, ACS reagent, $\geq 99.5\%$), toluene (Tol, ACS reagent, $\geq 99.5\%$), chlorobenzene (PhCl, ACS reagent, $\geq 99.5\%$), and dimethyl sulfoxide (DMSO, ACS reagent, $\geq 99.5\%$) were used in all syntheses.

The chemical composition and homogeneity of obtained compounds were controlled with a scanning electron microscope (SEM, Quanta 200, FEI, Netherlands) with an accelerating voltage of 10 kV. Dry samples were coated with a gold thin film and imaged with SEM.

Diffraction patterns of the samples were recorded on a Shimadzu 7000-maxima X-ray diffractometer with a 2 kW characteristic $\text{Cu K}\alpha$ ($\text{K}\alpha_1 \lambda = 1.54059 \text{ \AA}$, angular range $2\theta = 5^\circ - 80^\circ$) X-ray radiation source and a Bragg-Brentano goniometer geometry. The angular resolution during the analysis was 0.05 degree at a scanning speed of 1 degree/min.

Energy-dispersive elemental analysis was performed using SEM SUPRA 55 VP at an accelerating voltage of 10 kV. Before imaging, samples were coated with gold.

2.1. General synthesis of ZnBTC

Fifteen different ZnBTC samples were each prepared as follows. Two precursors, a zinc salt and 1,3,5-benzenetricarboxylic acid, were taken in the quantities listed in Table 1 and dissolved under ultrasound in a mixture of three solvents, 1 ml each (see Table 1). After that, the solution mixture was hermetically sealed with a lid with a rubber septum in a 4 ml vial to exclude the interaction with the external environment and create excess pressure in the vial. The solution mixture was heated up to 80 °C and kept for 48 h, after which the reaction mixture was cooled down to room temperature. The formed powder was separated from the mother liquid by filtration, and then it was repeatedly washed 5 times with the same mixture of solvents as the one used for its synthesis (see Table 1). The washed powder was dried in the air.

3. Results and Discussion

The synthesis of MOFs was performed under solvothermal reaction conditions (Scheme 1).

Along with the study of the synthesis conditions effect on ZnBTC structure, we analyzed the solvent composition

(polarity of the mixed aqueous-organic solvent) and the counterion in the Zn salt composition.

The MOF synthesis process can be affected by the reaction medium due to the polarity of the solvent used. To explore this aspect, several ZnBTC were prepared by solvothermal reactions of the Zn^{2+} ion with the H_3BTC ligand in various solvent systems DMF/ H_2O /Dioxane, DMF/ H_2O /EtOH, DMF/ H_2O /Toluene, DMF/ H_2O /PhCl, DMF/ H_2O /DMSO, respectively (Table 1).

It is known that the medium polarity (the solvent nature) has a great influence on the course of a chemical reaction. The polarity of the medium during the synthesis of ZnBTC-1-15 was calculated according to the literature data. The solvent mixture of DMSO/DMF/ H_2O had the highest polarity (corresponds to samples ZnBTC-5, ZnBTC-10, ZnBTC-15), whilst the solvents mixture of Toluene/DMF/ H_2O (corresponds to samples ZnBTC-3, ZnBTC-8, ZnBTC-13) was the least polar of the solvent mixtures presented in Table 2.

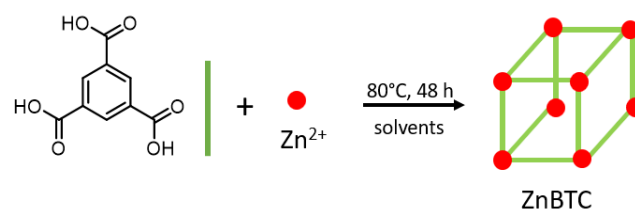
In the SEM images (Figure 1a-e), all obtained compounds of ZnBTC-1-5 are mainly needle-shaped agglomerates of crystals in the form of "blowball". This form of ZnBTC crystals was obtained for the first time. According to the literature, ZnBTC is usually characterized by a single rectangular crystal [55-58]. However, SEM failed to detect a fragment with a rectangular topology. Compounds of ZnBTC-3 and ZnBTC-4 (Figure 1c and d), synthesized in the solvent mixtures DMF/ H_2O /Tol and DMF/ H_2O /PhCl, respectively, did not assemble into a whole "blowball".

Such small differences in the crystalline form of the compounds at the same temperature, synthesis time and type of salt could be explained by use of the different types of synthesis medium. The qualitative and quantitative composition of the compounds was analyzed by energy dispersive X-ray (EDX) spectroscopy (Figure 2a-e).

The SEM images of compounds ZnBTC-6-10 can also be described as needle-shaped crystals (Figure 3a-e),

but their «blowball» shape is less pronounced than that of substances ZnBTC-1-5. The morphologies of ZnBTC-1 and ZnBTC-6 are different. The synthesis parameters differed only in the type of salt ($Zn(NO_3)_2 \cdot 2H_2O$ and $ZnSO_4 \cdot 7H_2O$), and the solvent medium was the same (Dioxane/DMF/ H_2O). Therefore, it can be assumed that the type of salt (counterion) affects the growth of crystals. This assumption is confirmed by the third ZnBTC-MOF series. ZnBTC-11-15, obtained by the interaction of H_3BTC and $Zn(CH_3COO)_2 \cdot 2H_2O$, did not form the "blowball" crystalline agglomerates (Figure 4a-e). All compounds ZnBTC-11-15 are crystalline powders.

The nature of the crystalline phase was studied using PXRD analysis [64]. All diffraction patterns of ZnBTC-1-15 (Figure 1f, 3f and 4f) show an intense diffraction peak at $2\theta = 10^\circ$, which corresponds to the literature data [65], confirming the formation of ZnBTC. The diffraction patterns show no background noise over the entire 2θ range. This confirms the presence of a crystalline phase in the studied compositions.



Scheme 1 General synthesis of ZnBTC.

Table 2 Polarity of solvents mixture.

Solvent mixture	Polarity
Dioxane/DMF/ H_2O	21.4
EtOH/DMF/ H_2O	21.8
Toluene/DMF/ H_2O	19
PhCl/DMF/ H_2O	19.3
DMSO/DMF/ H_2O	23.8

Table 1 Optimization of the synthesis of ZnBTC (Ligand: H_3BTC).

Sample No.	Zn salt	Mixture of solvents (1 ml each)	Ligand/Salt quantities (mmol)
1	$Zn(NO_3)_2 \cdot 6H_2O$	Dioxane/DMF/ H_2O	0.067/0.036
2	$Zn(NO_3)_2 \cdot 6H_2O$	EtOH/DMF/ H_2O	0.067/0.036
3	$Zn(NO_3)_2 \cdot 6H_2O$	Toluene/DMF/ H_2O	0.067/0.036
4	$Zn(NO_3)_2 \cdot 6H_2O$	PhCl/DMF/ H_2O	0.067/0.036
5	$Zn(NO_3)_2 \cdot 6H_2O$	DMSO/DMF/ H_2O	0.067/0.036
6	$ZnSO_4 \cdot 7H_2O$	Dioxane/DMF/ H_2O	0.070/0.035
7	$ZnSO_4 \cdot 7H_2O$	EtOH/DMF/ H_2O	0.070/0.035
8	$ZnSO_4 \cdot 7H_2O$	Toluene/DMF/ H_2O	0.070/0.035
9	$ZnSO_4 \cdot 7H_2O$	PhCl/DMF/ H_2O	0.070/0.035
10	$ZnSO_4 \cdot 7H_2O$	DMSO/DMF/ H_2O	0.070/0.035
11	$Zn(CH_3COO)_2 \cdot 2H_2O$	Dioxane/DMF/ H_2O	0.091/0.046
12	$Zn(CH_3COO)_2 \cdot 2H_2O$	EtOH/DMF/ H_2O	0.091/0.046
13	$Zn(CH_3COO)_2 \cdot 2H_2O$	Toluene/DMF/ H_2O	0.091/0.046
14	$Zn(CH_3COO)_2 \cdot 2H_2O$	PhCl/DMF/ H_2O	0.091/0.046
15	$Zn(CH_3COO)_2 \cdot 2H_2O$	DMSO/DMF/ H_2O	0.091/0.046

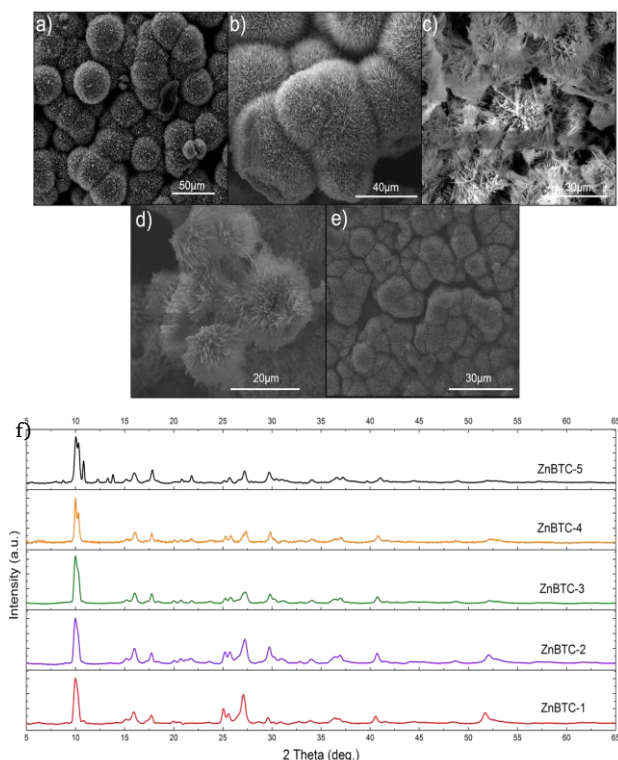


Figure 1 SEM images of ZnBTC-1-5 (a-e, respectively), comparative diffraction pattern of samples ZnBTC-1-5 (f).

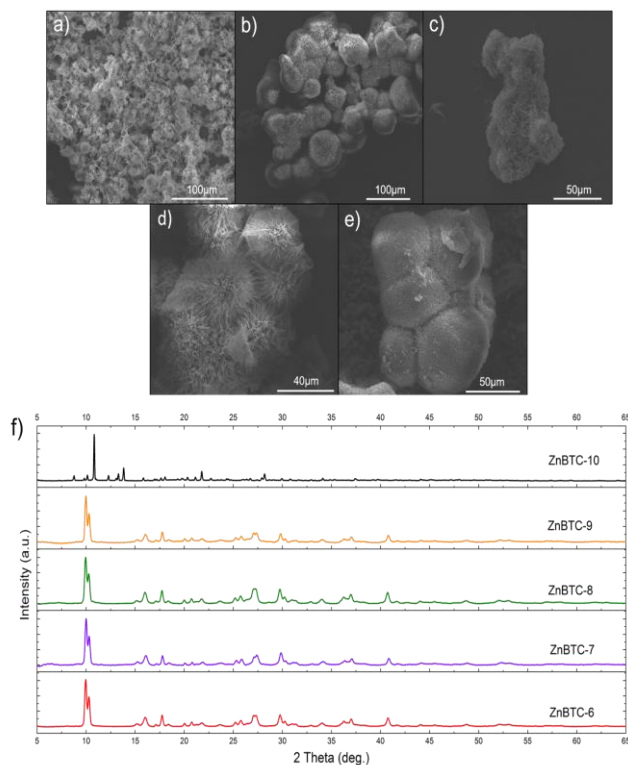


Figure 3 SEM images of ZnBTC-6-10 (a-e, respectively), comparative diffraction pattern of samples ZnBTC-6-10 (f).

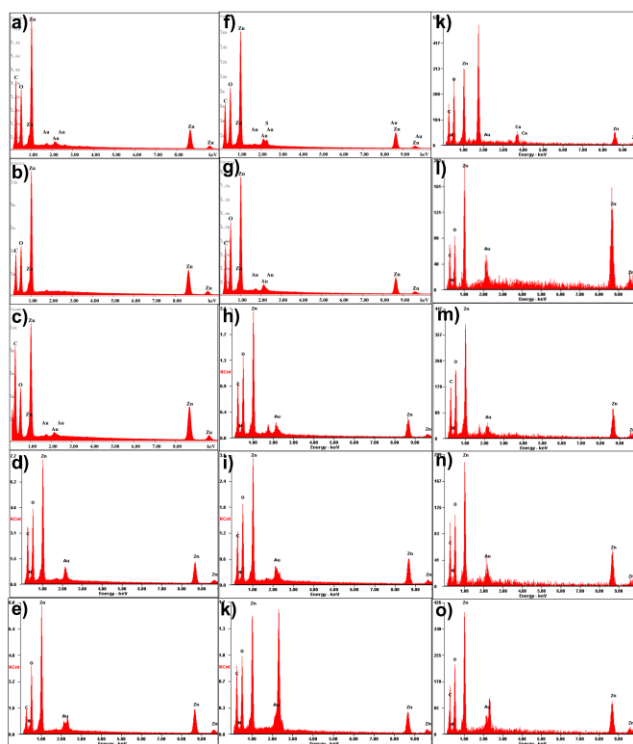


Figure 2 EDX of ZnBTC-1-15 (a-o, respectively).

The appearance of sharp reflections in PXRD patterns indicates a good degree of crystallinity of the synthesized products. The presence of reflections in the region of small angles confirms that the synthesized samples are MOFs. The positions of the main diffraction peaks of all substances ZnBTC-1-15, namely, 10°, 15-20°, 25-30° and 35-40° 2θ (Theta) are identical, which indicates that they possess the same crystal structure.

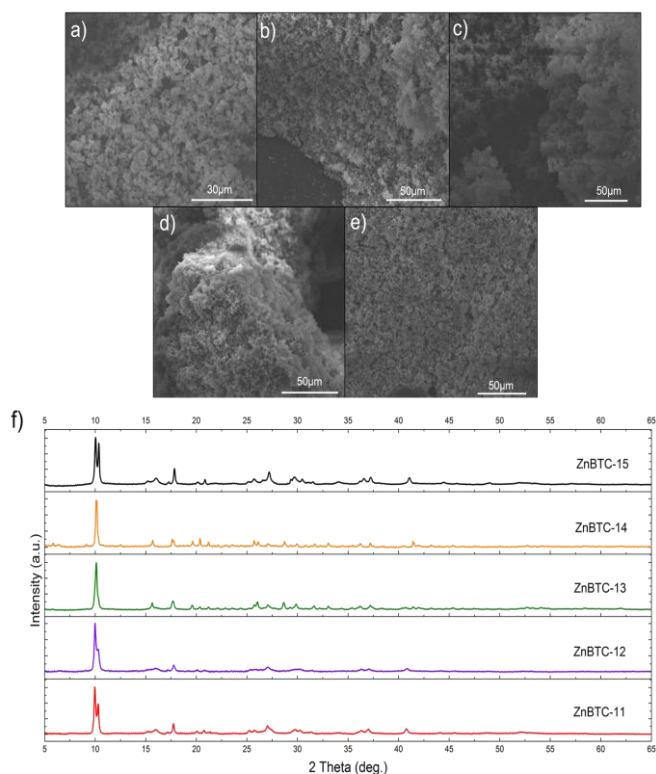


Figure 4 SEM images of ZnBTC-11-15 (a-e, respectively), comparative diffraction pattern of samples ZnBTC-11-15 (f).

But compounds ZnBTC-1-5 also have a diffraction peak at 52° 2θ (Theta) in their PXRD patterns and, in addition, the intensities of the main diffraction peaks of samples ZnBTC-1-5 are greater than those of the other samples. It can be assumed that this is due to the increased crystallinity of the samples ZnBTC-1-5 and the effect of Zn(NO₃)₂·6H₂O on the

crystal growth during synthesis. The diffraction patterns of samples ZnBTC-5 and ZnBTC-10 synthesized in DMSO have additional reflections. It can be assumed that ZnBTC-5 is characterized by a crystal structure different from that of the other ZnBTC.

Comparative analysis of powder diffraction patterns of ZnBTC-1-15 showed that the replacement of the counterion in the composition of the precursor does not affect the elemental composition of MOF and is not included in the structure of the final MOF (Figure 1-4), but the crystallinity and morphology of obtained structures are strongly dependent on the type of salt ($\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ facilitates the formation of more crystalline materials, while $\text{Zn}(\text{CH}_3\text{CO}_2)_2 \cdot 2\text{H}_2\text{O}$ – of more amorphous, and zinc acetate does not form into "blowball" during the solvothermal synthesis). The reason for this could be that $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ are more acidic ($\text{pH} < 7$) than $\text{Zn}(\text{CH}_3\text{CO}_2)_2 \cdot 2\text{H}_2\text{O}$ ($\text{pH} = 7$).

Polarity of the solvent also affects the crystallinity and structure of the obtained compounds. The mixture of DMSO/DMF/ H_2O solvents that has the highest polarity among the other ones (Table 2) yields an additional diffraction peak in the region of $10\text{--}15^\circ$ 2θ (Theta) in the PXRD pattern of the synthesized ZnBTC.

4. Limitations

We obtained a new morphology of ZnBTC; therefore, we needed to confirm its structure by single-crystal X-ray crystallography. However, the particles of ZnBTC were agglomerates. The possible solution of this challenge is a recrystallization of a synthesized compound to obtain a single crystal.

5. Conclusions

The results of the study show that the type of solvent and salt does not affect the elemental composition and crystallinity of a ZnBTC-based MOF. However, these critical parameters affect the morphology of the MOF. According to the SEM images, ZnBTC crystals in the form of "blowball" were obtained for the first time. Such sample surface can potentially be used for the sorption of organic molecules.

• Supplementary materials

No supplementary materials are available.

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Funding acquisition: M.V.T.

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Validation: M.V.T.

Visualization: M.V.T.

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Writing – review & editing: M.V.T.

• Conflict of interest

The authors declare no conflict of interest.

• Additional information

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